

Serkan Kivrak[✉] and Gokhan Arslan[✉]

Abstract

Using augmented reality in construction applications can be a beginning of a new era in the construction industry. This advanced technology has the potential to provide significant benefits to construction companies. Since it is a relatively new technology, the application areas in the construction industry are rather limited. Parallel to the development of augmented reality, it is envisaged that applications will be grow up in the construction sector besides automotive, advertising, food, media, film and many other sectors in the near future. Therefore, it is very important for the construction companies to adapt this technology as fast as possible in order not to lose the competitive advantage in the future. In this study, an augmented reality system is developed for facilitating construction site activities. The system enables managers, engineers and construction workers to follow each step of the construction activities that they are responsible for. Users can access information on training materials and construction methods related to the activities. Thus, the risk of making mistakes in site activities will be minimized. Using smart glasses, the system is tested for steel fixing and brick wall construction. The developed system has the potential to improve the quality and productivity of construction site activities and therefore, provide significant contributions to the construction industry.

Keywords

Augmented reality • Construction site activities • Smart glass

26.1 Introduction

Mistakes in construction site activities affect the quality of projects, cause delays, increase costs, and lead to disputes between the employer and the contractor [1]. In addition, mistakes in construction site activities are one of the important factors that cause structures to be damaged in earthquakes. In order to overcome these problems, it is very important for construction workers to access accurate information about construction site activities. Effective use of information technology in the construction phase significantly affects the efficiency of projects, quality, health and safety, and consequently the project cost and duration, positively. Within this context, augmented reality (AR), which brings a new perspective to information technologies, has a significant potential to improve construction site activities.

AR is the enrichment of the real world with information from the virtual world [2]. According to a common definition, AR is to increase the real world reality phenomenon boarded the virtual world objects on the display of real-world objects [3, 4]. AR is one of the innovative technologies that has a great potential in applications in almost every area. AR is a variation of virtual reality (VR). VR is a computer-generated simulation of the real world. In AR, the real world is much closer to virtual reality [5]. Milgram et al. [6] defined the relationship between reality-virtual continuity. At one end of this continuity

S. Kivrak (✉) · G. Arslan
Anadolu University, Eskisehir, 26555, Turkey
e-mail: serkankivrak@anadolu.edu.tr

G. Arslan
e-mail: gokhana@anadolu.edu.tr

is a world we perceive without the use of any equipment, while at the other end there is a world of computer production altogether. Intermediate transitions are defined as mixed reality where real and virtual media objects are presented together. The real environment in AR is more dominant than virtual environment. Unlike VR, AR allows the user to perceive the real world combined with virtual objects.

AR is foreseen to use in almost all sectors in the near future. For example; car maintenance in automotive industry, operations in medicine, visualization of books in education, advertising, home furniture placement, visualization of architectural designs, display of inter-vehicular distances in traffic are potential future applications of the AR technology. However, the construction industry is one of the sectors that do not use this promising technology's applications effectively. Within this context, in this study, an AR system, by which workers, equipment operators, engineers and managers can easily access to relevant information about the site activities they are responsible for, was developed. It was aimed to contribute to the literature and sector in this area. The system has the potential to improve construction site activities.

26.2 Augmented Reality in Construction

Researches on AR applications in construction have been increased in the recent years [7]. Constantly increasing hardware development and monitoring techniques motivate AR applications in the construction industry [8]. The use of AR provides significant advantages to this sector. Agarwal [9] mentioned the advantages of AR use in civil engineering as error reduction, better marketing, review of the project, saving of man-hours, and cost reduction. Computer interface design and new advances in hardware power have developed AR research prototypes and test platforms for architecture, engineering and construction applications. However, most of these laboratory-based prototypes and concepts are explored by computer science or engineering researchers, who choose architecture, engineering and construction applications randomly to develop test scenarios and to prove the availability and efficiency of AR concept as the subject. As a result, the prototype tests cannot reach the level to be ready for the field tests [2].

Behzadan and Kamat [10] tried to transfer the construction site activities to civil engineering students via AR technology. Another study on the use of advanced technologies in education was carried out by Gul et al. [11]. The researchers have studied the design students on using 3D VR technology. Chi et al. [12] investigated the potential future applications of AR technology in the construction industry. According to the results of the investigation, they specified that the use of mobile devices in the future will be more effective and cheaper foreseeing the AR technology will increase the application of these devices. Wang et al. [13] examined articles published between the years 2005 and 2011 related to AR in construction. The researchers stated that the majority of AR technologies are based on laboratory studies and it is still insufficient to apply to the real construction projects. As a result, researchers have noted that AR technology needs for research that can be applied in real projects rather than laboratory-based researches.

Park and Kim [14] have developed a safety management and visualization system (SMVS) that integrates AR, location tracking, building information modeling (BIM) and gaming technologies. They have developed a prototype system on their research and tested the system with an identifier accident scenario. The purpose of their study was to get continuous processes such as planning of safety, training and control processes under a framework. They used AR technology on real-time and location-based safety management in their study on smartphones and tablet computers. Employees can see augmented safety information on their devices, when they walk around in the construction site. With this approach, researchers aimed to avoid accidents before accidents may occur at construction sites.

The researches described above and many other studies [15–18] are important studies especially in the last five years in terms of the development of AR technology in the construction sector. However, although there are numerous publications on the use of AR technology in other sectors and their contributions to these sectors, the use of this technology in the construction sector is still relatively limited. As mentioned in the literature review, the construction industry needs AR applications especially for construction sites, instead of laboratory-based studies [13]. Thus, the proposed system in this study can provide significant contributions to the construction industry when considering its application potential.

26.3 Method

The main aim of this study is to develop a system using AR to facilitate construction site activities. The system enables construction workers, equipment operators, engineers and managers to follow each step of the construction site activities that they are responsible for. Thus, all phases of construction site activities can be made in a more efficient manner. Within this

scope, steel fixing and brick wall construction, which are commonly used site activities in construction projects, were selected. These activities were determined together with construction companies providing technical support to this study. In order to comply with the standards in the construction methods of each site activity, training materials developed by the Turkish Ministry of Education and INTES (Employers' Union of Construction Industry Employers) within the scope of the 'Project for Strengthening the Vocational Education and Training System' have been utilized [19]. In the first stage of the study, the production methods and training materials of these selected activities are prepared. Animation models of each activity were created in accordance with the construction methods. Animation models have been designed using 3ds Max and Maya programs to show all phases from the beginning to the end of the activities, in accordance with the standards selected. The system was developed after completing the models. In the third phase of the study, the AR software was adapted to the smart glass. In the fourth phase, the AR system was tested. At this phase, mistakes, errors and deficiencies of the AR system have been identified and consequently the system has been revised.

26.4 System Development

In the development phase; AR platform software, the Maya program to create 3D models, the Unity program to render models, the Xcode and Android SDK programs to develop softwares, the AR camera Vuforia SDK, and Android Studio and C++ software languages to make smart glasses compatible with Android 4.04 operating system were used. Smart glasses have been used as mobile devices. Each phase of the construction site activities are determined and integrated into the AR system. Applications for each phase are created and buttons are prepared for transitions between the steps.

The AR system was designed using the following methods:

- Image Tracking

In the image tracking method, the area, previously scanned digitally, is used. The scanned area is saved in the AR platform software. The models are placed and the image is saved in the scan area database and prepared in apk format compatible with the Android system in the Android Studio software language. Then the setup is performed by transferring to the smart glass.

- Extended Tracking

In extended tracking, instead of a specific area, a wide area scanning is performed and transferred to the AR software platform. It is the process of placing 3D models in the specified locations of the modules depending on the movement of the person. The AR model is prepared in apk format compatible with the Android system in the Android Studio software language and is installed by transferring it to the smart glass.

- Object Tracking

In object tracking, a captured object is recorded in the database and the QR (Quick Response) code is transferred to the AR platform software. This method is valid for standing objects. 3D modeling is placed on the transferred object and it is prepared in apk format compatible with Android system in Android Studio software language and transferred and integrated to the glasses. By looking at the object modeled with smart glasses, one can follow the steps of the construction activities.

- Face Tracking

In face tracking, 3 dimensional models are placed on the face model in the AR platform and adjusted to the face of the person. Relevant codes are prepared using C++ software. The AR model is prepared in apk format compatible with the Android system in the Android Studio software language and transferred to the glasses for installation.

- Marker Tracking

In marker tracking, a marker is prepared specifically for each AR model. The marker recorded in the database is transferred to the AR platform and added to the desired 3D model when the marker is received. Using relevant codes,

Android Studio is prepared in apk format compatible with the Android system in the software language and is installed to the smart glass.

For construction site activity applications, first, the real images which will be integrated into the AR system are photographed with object tracking method. 3 dimensional models of construction site activity productions are prepared and AR mobile platform was developed. The 3D models of the photographs were prepared in Maya program in *.obj and *.flx formats. Each phases of construction site activities are prepared in the AR development program. Application area for each stage was designed and forward-backward buttons were created for transitions between the phases. Then, 3 dimensional models are transferred into the AR development program. The imported models and object tracking images are saved in the development program database. The models are designed using 3ds Max and Maya programs to show all phases of the site activities from the beginning to the end in accordance with the required building standards. In Fig. 26.1, a rebar model used in steel fixing is illustrated.

In the AR development program, 3D images prepared in the Maya program were transferred onto the image that was transferred as object tracking. Then x, y, z coordinate settings and the model matching were completed (Fig. 26.2). In order to achieve effective results in model matching, distance and height arrangements of the model are performed.

After the model matching process, applications, prepared with Android SDK mobile software, need to be coded according to the platform where they will be integrated. Once the codes for the Android platform have been prepared, transfers will be made in the AR development program according to the selected platform. When the created application file is executed after being transferred to the mobile device, the 3D model appears on the screen. The match occurs when the actual model comes at the front of the image display.

Using smart glasses, the system is tested for steel fixing and brick wall construction on a real construction site. For brick wall construction, a marker was attached on the ground. Once the marker is detected by the camera, the phases of brick wall construction are displayed on the screen of the smart glass. Figures 26.3 and 26.4 illustrate some views of the brick wall construction phases taken from the smart glass. As Figs. 26.3 and 26.4 illustrate, 3D models and the phases of brick wall construction were displayed in a real environment and the users are guided to carry out this task from the beginning to the end.

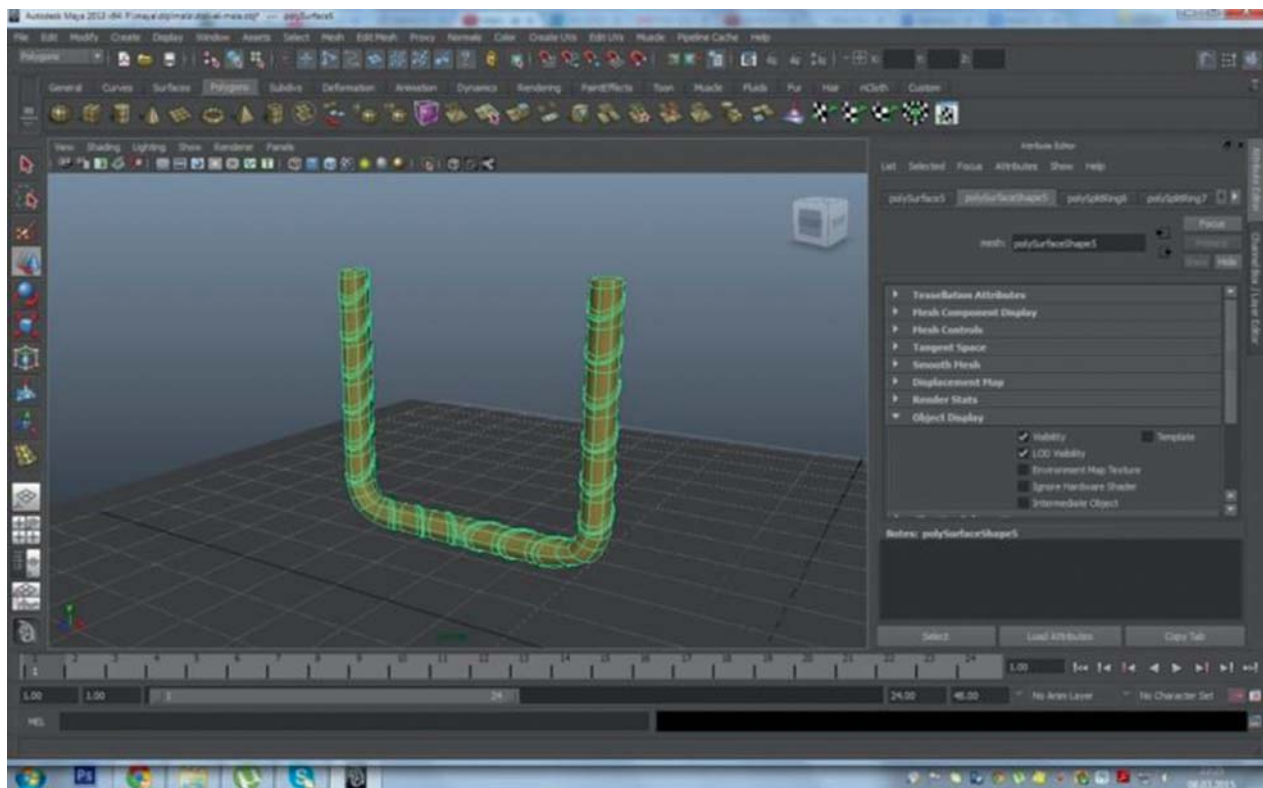


Fig. 26.1 Rebar 3D model

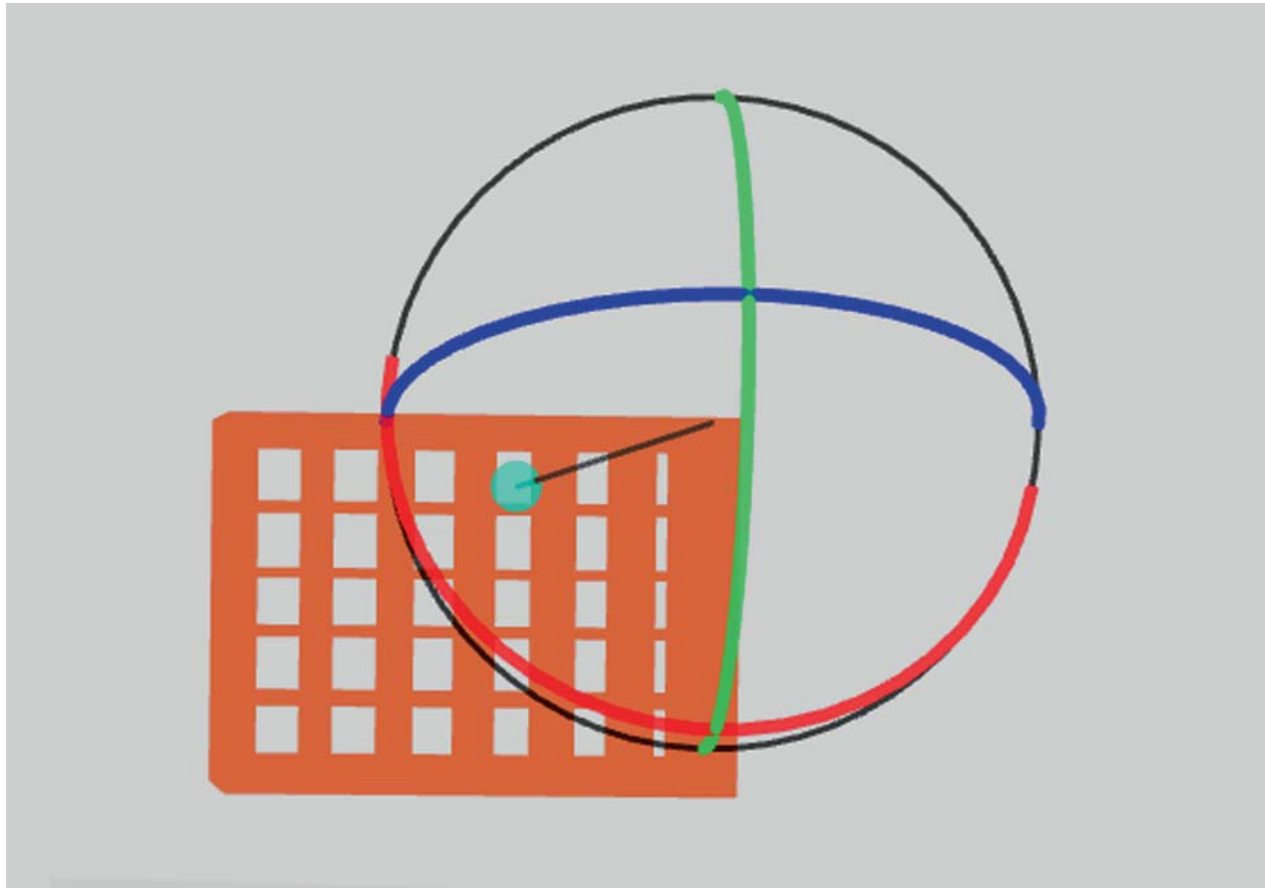


Fig. 26.2 Transferring brick model into the AR development program



Fig. 26.3 Testing the system using smart glass-I



Fig. 26.4 Testing the system using smart glass-II

26.5 Conclusions

Effective use of rapidly developing information technologies in construction projects has become one of the factors directly affecting the efficiency, quality, health and safety of the projects and consequently the project success. In this context, it is anticipated that AR technology applications, which bring a new perspective on information technologies, will provide significant contributions to companies operating in the construction sector. As AR is a relatively new technology, the application areas in the construction industry are rather limited. However, this promising technology has the potential to be implemented in many different areas of the industry. Parallel to the development of AR technology, it is envisaged that applications will be grow up in the construction sector besides automotive, advertising, food, media, film and many other sectors in the near future. Therefore, it is very important for the construction companies to adapt this technology as fast as possible in order not to lose the competitive advantage in the future. Utilizing AR technology in construction will be a beginning of a new era in this sector.

In this study an AR system was developed. By using this system, managers and construction workers can get relevant information, from the beginning to the end, about construction site activities they are responsible for. With this system, the risk of construction activity mistakes can be minimized as workers can obtain all information relevant to the activity. Thus, completing the activities according to the standards can ensure the required quality of the production. For example, a construction worker can learn how to make correct steel fixing and how to construct a brick wall in accordance with the standards by following the phases of the activity through the smart glasses. Inexperienced workers can be trained in a faster and cheaper way through a user-friendly system. On the other hand, experienced workers will have the opportunity to correct their mistakes and incorrect applications or enhance their performance by improving the critical phases in site activities through details reflected in the smart glasses.

Acknowledgements This research was supported by the Scientific and Technological Research Council of Turkey (TUBITAK, Project No. 116M166).

References

1. Gordon, C., Akinci, B., Garrett, J.H.: Formalism for construction inspection planning: requirements and process concept. *J. Comput. Civ. Eng.* **21**(1), 29–38 (2007)
2. Wang, X., Dunston, P.S.: Design, strategies, and issues towards an augmented reality-based construction training platform. *ITcon* **12**, 363–380 (2007)

3. Azuma, R.T.: A survey of augmented reality. *Teleoperators Virtual Reality* **6**(4), 355–386 (1997)
4. Shin, D.H., Jung, W., Dunston, P.S.: Camera Constraint on Multi-range Calibration of Augmented Reality Systems for Construction Sites. *ITcon* **13** (2008)
5. Kuo, C., Jeng, T., Yang, I.: An invisible head marker tracking system for indoor mobile augmented reality. *Autom. Constr.* **33**, 104–115 (2013)
6. Milgram, P., Takemura, H., Utsumi, A., Kishino, F.: Augmented reality: a class of displays on the reality-virtuality continuum. In *Proceedings SPIE, Telemanipulator and Telepresence Technologies*, vol. 2351, pp. 282–292 (1994)
7. Kwon, O.S., Park, C.S., Lim, C.R.: A defect management system for reinforced concrete work utilizing BIM, image-matching and augmented reality. *Autom. Constr.* **46**, 74–81 (2014)
8. Jiao, Y., Zhang, S., Li, Y., Wang, Y., Yang, B.M.: Towards cloud augmented reality for construction application by BIM and SNS integration. *Autom. Constr.* **33**, 37–47 (2013)
9. Agarwal, S.: Review on application of augmented reality in civil engineering. In: *International Conference on Inter Disciplinary Research in Engineering and Technology*, pp. 68–71 (2016)
10. Behzadan, A.H., Kamat, V.R.: Enabling discovery-based learning in construction using telepresent augmented reality. *Autom. Constr.* **33**, 3–10 (2013)
11. Gul, L.F., Gu, N., Williams, A.: Virtual worlds as a constructivist learning platform: evaluations of 3D virtual worlds on design teaching and learning. *ITcon* **13** (2008)
12. Chi, H.L., Kang, S.C., Wang, X.: Research trends and opportunities of augmented reality applications in architecture, engineering, and construction. *Autom. Constr.* **33**, 116–122 (2013)
13. Wang, X., Kim, M.J., Love, P.E.D., Kang, S.C.: Augmented reality in built environment: classification and implications for future research. *Autom. Constr.* **32**, 1–13 (2013)
14. Park, C.S., Kim, H.J.: A framework for construction safety management and visualization system. *Autom. Constr.* **33**, 95–103 (2013)
15. Irizarry, J., Gheisari, M., Williams, G., Walker, B.N.: Info SPOT: a mobile augmented reality methods for accessing building information through a situation awareness approach. *Autom. Constr.* **33**, 11–23 (2013)
16. Zhou, Y., Ding, L.Y., Chen, L.J.: Application of 4D visualization technology for safety management in metro construction. *Autom. Constr.* **34**, 25–36 (2013)
17. Guo, H., Yua, Y., Skitmore, M.: Visualization technology-based construction safety management: a review. *Autom. Constr.* **73**, 135–144 (2017)
18. Huang, W., Sun, M., Li, S.: A 3D GIS-based interactive registration mechanism for outdoor augmented reality system. *Expert Syst. Appl.* **55**, 48–58 (2016)
19. Turkish Ministry of Education: *Construction Technology*, Ankara (2012)

